

12V Output DC/DC Converter, Box Type Package



FEATURES

- Ultra wide input voltage range, 18~106V
- 200W Output @ 18V~27V Vin range
- 300W Output @ 27~106V Vin range (Including 27V)
- Full Load Efficiency up to 88.0% @48Vin
- Intergrated fuse holder (option)
- Parallel Connection of multiple units
- Box type package with metal base plate
- Package Dimension:
190.0x76.0x44.0mm (7.48"x2.99"x1.73")
- Operating Temperature Range - 40°C to +75°C
- Input Reverse Polarity Protection
- Minimized Inrush current
- Input UVLO, Output OCL, SCP, OVP, OTP
- Enable on/off (option)
- 2250VDC Isolation
- IP67 protection for selective model
- RoHs Compliant
- ISO 9001, ISO 14001 certified manufacturing facility
- UL60950
- CE Mark
- EMC compatible: EN12895, CISPR11 ClassA
- Electrical transient conduction: ISO7637-2

The EC-0064, a wide input voltage range of 18~106V, and single isolated output converter, is the latest product offering from a world leader in power systems technology and manufacturing.

Such box type DCDC converter can provide 300W

(200W at Vin < 27V for A/B/C/D), 12.4V regulated DC output voltage with full load efficiency up to 88.0% @ 48Vin; The EC-0064 offers input UVLO, output over current limit, short circuit, output over voltage, over temperature, and input reverse polarity protections, It has an option for intergrated fuse holder and enable on/off function. It also has parallel function; and allows a wide operating temperature range of -40°C to +75°C. With creative design technology and optimization of component placement, this converter possess outstanding electrical and thermal performance, as well as high reliability under extrmely harsh operating conditions. The EC-0064 meet IP67 protection(refer to "water protection level" specification).

Input Characteristics

Item	Condition	Min.	Typ.	Max.	Unit
Continuous Input Voltage		18	48	106	VDC
Max Input voltage	10 minutes, normal operating			126	VDC
Input Under-Voltage Lockout, Turn-On Voltage Threshold		16	17	18	VDC
Input Under-Voltage Lockout, Turn-Off Voltage Threshold		14	15	16	VDC
Lockout Hysteresis Voltage		1	2	3	VDC
Maximum Input Current	Vin=18V, 100% Load		13.0	13.5	A
	Vin=24V		130	240	mA
No-Load Input Current	Vin=48V		60	100	mA
	Vin=72V, 80V		45	80	mA
Off converter input current	Vin=48V, enable off (C version)		12	20	mA
Reflected input ripple current	Vin=48V, Vpp			0.6	A
Max Reverse Polarity Input Voltage				106	VDC
Max Inrush current				10	A
Internal Input Fuse	Ø6.35mm*31.75mm		250V/30A Fast-acting fuse		



Output Characteristics

Item	Conditions	Min.	Typ.	Max.	Unit
Operating Output Current Range	Vin=18V~27V	0		16	A
	Vin=27V~106V(include 27V)	0		24	A
Output Voltage Set Point	Total Vin range, Io=0	12.4	12.6	12.8	V
	Vin=18~27V, Io=16A	12.13	12.33	12.53	V
	Vin=27~106V, Io=24A	12.0	12.2	12.4	V
Output Voltage Ripple and Noise,	Full load, Vpp, 20MHz bandwidth		50	100	mV
	RMS		15	30	mV
Output Current Limit	Vin=24V	16.5	18.5	20.5	A
	Vin=36V, 48V, 72V, 80V	25	28	31	A
Current share accuracy	Vin=48V, 24A for each module		6	10	%
Start-up time(start _up time by Vin)	Vin= 48V(for A/B/C/D)		600	800	μs
	Vin=72V(for A/B/C/D)		850	1200	μs
Start-up time(start _up time by Enable)	Vin= 48,72V(for C)		250	400	μs
Rise time			60	100	μs
Output Voltage Protection		13	15	17	V
Output Voltage Current Transient, positive and negative voltage step	Vin=24V, 8A to 12A, 0.1A/us slew rate		100	200	mV
	Vin=27~106V. 12A to 18A, 0.1A/us slew rate		100	200	mV
Maximum Output Capacitance	ESR>10mohm			5000	μF
Output overshoot				3	%
Efficiency @ 100% Load(16A)	Vin=24V	84.0	86.0		%
Efficiency @ 100% Load(24A)	Vin=36V	85.0	87.0		%
Efficiency @ 100% Load(24A)	Vin=48V	86.0	88.0		%
Efficiency @ 100% Load(24A)	Vin=72V,80V	87.0	89.0		%
Efficiency @ 60% Load(9.6A)	Vin=24V	84.6	86.6		%
Efficiency @ 60% Load(14.4A)	Vin=36V	86.0	88.0		%
Efficiency @ 60% Load(14.4A)	Vin=48V	86.6	88.6		%
Efficiency @ 60% Load(14.4A)	Vin=72V,80V	88.0	90.0		%

General Characteristics

Item	Conditions	Min.	Typ.	Max.	Unit
Isolation Voltage,	Input to Output, Input to Case			2250	VDC
	Ouput to Case			550	VDC
Isolation Resistance, Input to Output		10			MΩ
Isolation Capacitance, Input to Output			10000		pF
Switching Frequency			175		KHz
MTBF	Ta=25°C, 80%load		0.52		Mhours
Weight			900		g

Environmental Specifications

Parameter	Conditions	Min.	Max.	Unit
Storage Temperature Range		-40	+125	°C
Operating Temperature Range	Ambient Temperature	-40	+75	°C
Over Temperature Protection	NTC Temperature		118	°C
Humidity (non condensing)			95	% rel. H
Water Protection Level	For model P/N with suffix B		IP67	
Vibration	IEC 60068-2-6		10G/15~200HZ/3 PLANES	
Shock	IEC 60068-2-27		50G 3 PLANES	
Emission	EN12895		30-1000MHz 34-45dBuV/m	
Immunity	EN12895, EN61000-4-3		10V/m /27-1000MHz AM; 10V/m /900MHz PM	
ESD	EN12895, EN61000-4-2		Direct: ±2KV ±4KV; Air: ±2KV ±4KV ±8KV	

Notes

- 1 Specifications typical at Ta=+25°C, nominal input voltage and rated full load output current unless otherwise noted.
- 2 Specifications are subject to change without notice.



ELECTRICAL CURVES

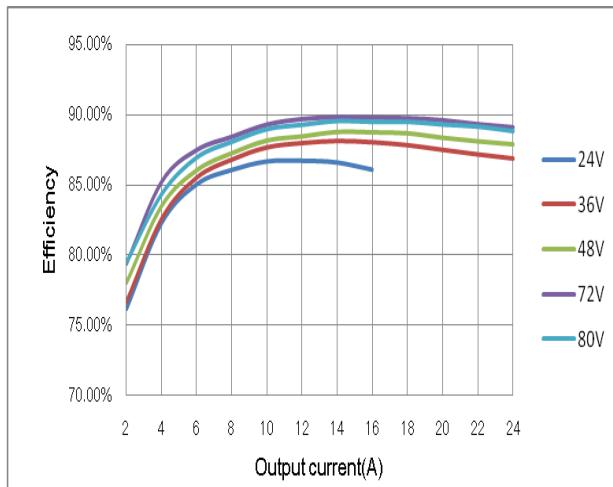


Figure 1: Efficiency vs. Output current

Vin=24V,36V,48V, 72V, 80V

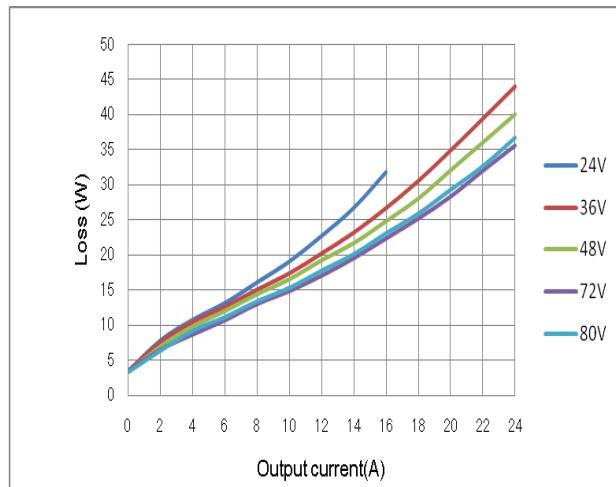


Figure 2: Loss vs. Output current

@ Vin=24V,36V,48V, 72V, 80V

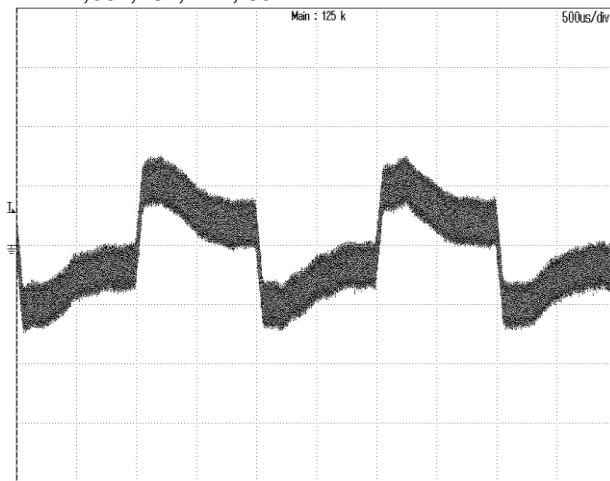


Figure 3: Dynamic response to load step 12A~18A with 0.1A/uS slew rate at 48Vin
CH1:VOUT, 100mV/div, 500uS/div



Figure 4: Vout start up with Vin on at 48Vin, 24A lout,
TOP:VIN, 20V/div, 200mS/div
BOTTOM: VOUT, 5V/div, 200mS/div

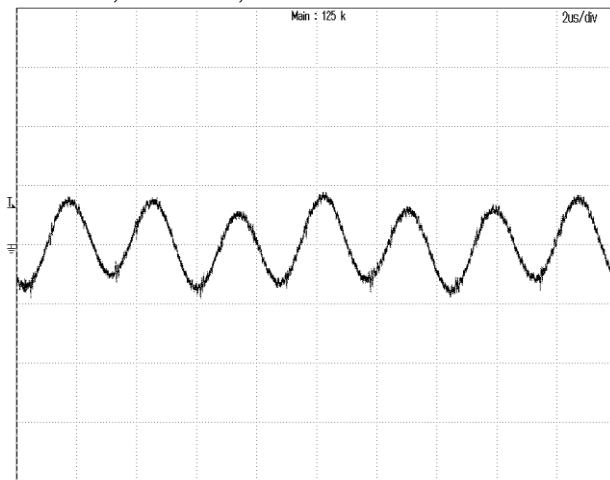


Figure 5: Output ripple & noise at 48Vin, 24A lout
CH1:VOUT, 50mV/div, 5uS/div

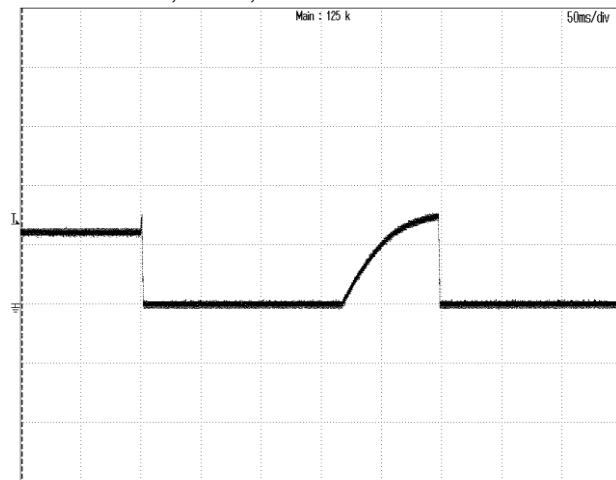


Figure 6: Output over voltage protection at 48Vin, 24A lout
CH1:VOUT, 10V/div, 50ms/div

ELECTRICAL CURVES (continuous)

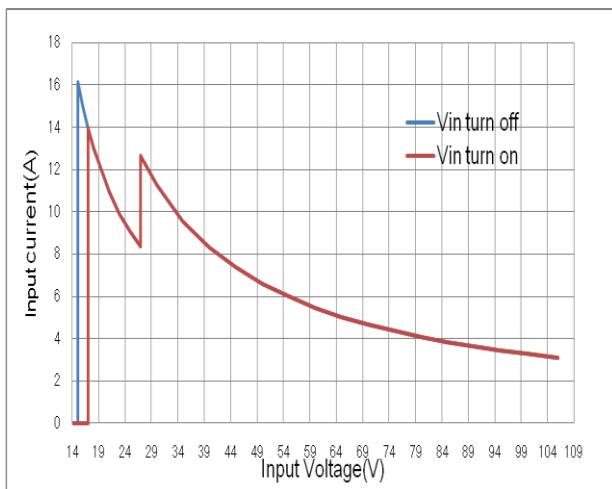


Figure 7: Input current vs. Input voltage
@ Vin=18V~27V, 200W; Vin=27V~106V, 300W

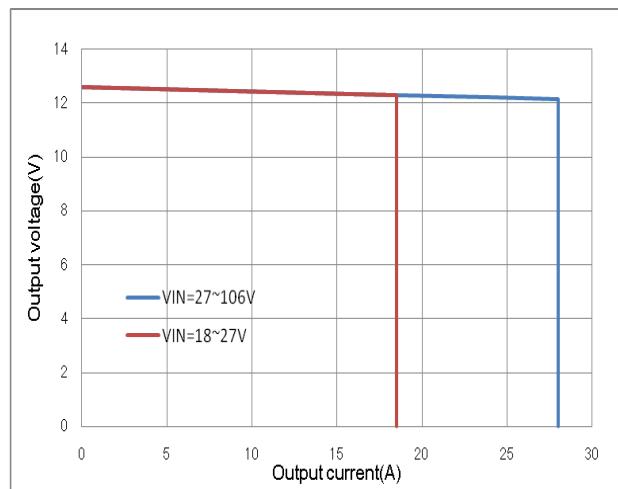


Figure 8: Output voltage vs. Output current
OCL Performance

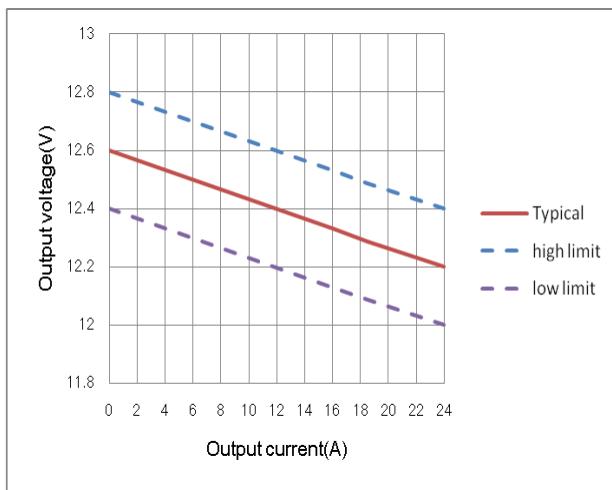


Figure 9: Output voltage vs. Output current
@Vin=48V. Droop function.

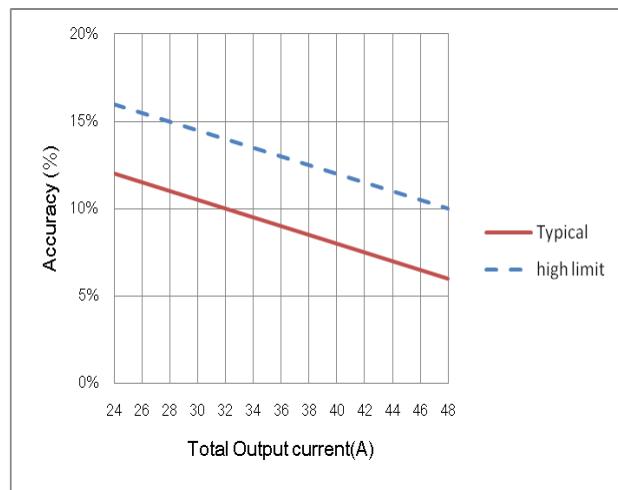


Figure 10: Current share accuracy vs. Total output current
2 in parallel.

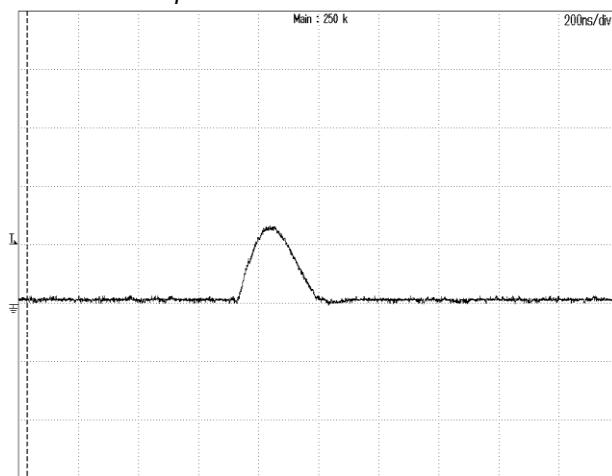


Figure 11: Inrush current @ Vin=48V
CH1:lin, 2A/div, 200nS/div; Max current 2.7A, $I2t=1.24E-7$ A²S



FEATURES DESCRIPTIONS

Output Over-Current Limit and Short Protection

The modules include internal output over-current limit (OCL) and short circuit protection (SCP) circuits, the OCL set point is lower than that of the SCP; The response of SCP circuit is much fast than that of the OCL circuit. The slowly increase of the output current will let module enter OCL protection when the current exceeds the OCL set point, while the fast increase of the output current will let module enter SCP when the current exceeds the SCP set point.

When the modules enter OCL protection, the output voltage will decrease while the output current is kept constant, the output voltage will soft start to set point when the overload condition is removed.

The module will enter hiccup mode when it triggers the SCP set point. The module will try to restart after shutdown. If the overload condition still exists, the module will shut down again. This restart trial will continue until the overload condition is removed.

Output Over-Voltage Protection

The power module includes an internal output over-voltage protection(OVP) circuit, which monitors the voltage on the output terminals. If this voltage exceeds the OVP set point, the module will shut down, and then restart after a fixed delay time (hiccup mode), please refer to figure6 for detail.

Over-Temperature Protection

The over-temperature protection consists of circuitry that provides protection from thermal damage. If the temperature exceeds the preset temperature threshold the module will shut down, and all components will not exceed their absolute maximum temperature ratings. The module will restart after the temperature is within specification.

Remote On/Off

Version C has Enable control function. This Enable PIN is designed on the primary side of converter, the converter will turn on when the Enable PIN connected to VIN+, and turn off when the Enable PIN connected to VIN- or floating.

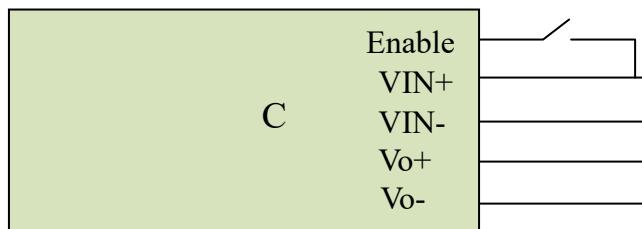


Figure 12: suggested Enable connection

Input Reverse Voltage Protection

The input reverse voltage protection is provided by an diode on the input line, the standoff voltage for the reverse protection shall be no less than -106V.



DESIGN CONSIDERATIONS

Parallel connection of multiple units

Two units parallel operation is verified, please contact us if more than two units need to be paralleled. While parallelling multiple units, the impedance of the cables from unit to junction point of each unit should be within $\pm 5\%$ of each other.

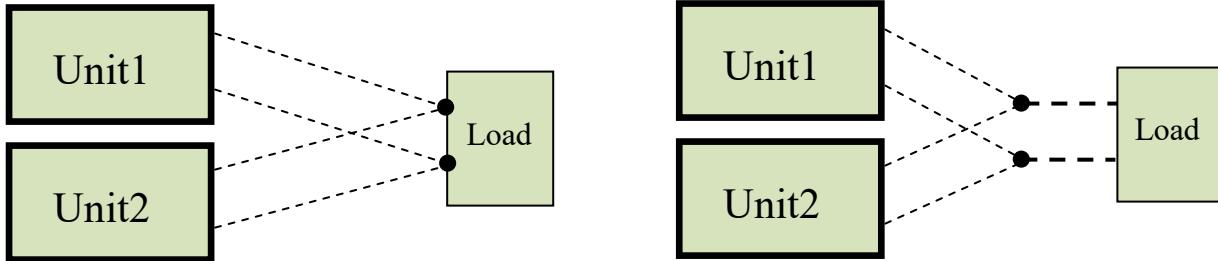


Figure 13: suggested parallel connections

EMC

The converter has the internal EMI filters and meet the EMC standards EN12895 30-1000MHz 34-45dB_U/m. The test result is showed as below

Conditions: Vin=48V, Io=24A, 10m measure distance

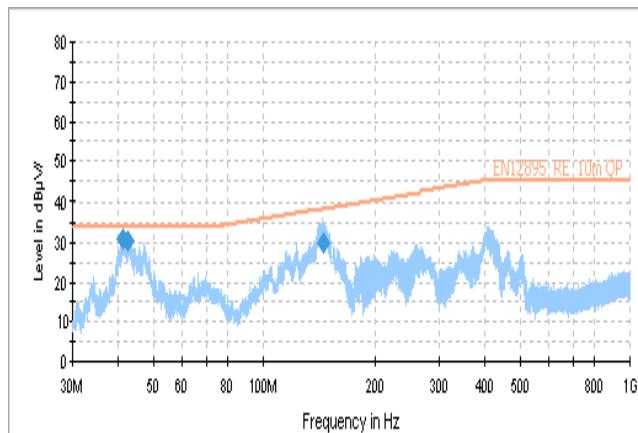


Figure 14: test result(Vertical)

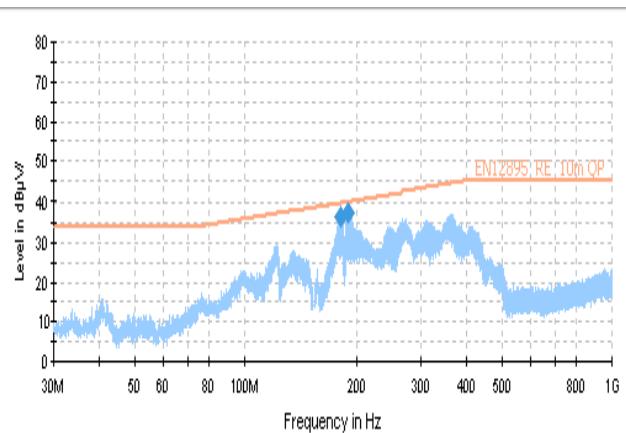


Figure 15: test result(Horizontal)

Fuse replacement

For the versions with the intergratted the fuse holder, when the fuse needs to be replaced, it can be taked down in an anticlockwise direction by slotted type screwdrivers .

Recommended fuse replacement P/N:

Littlefuse 0314030.MXP



THERMAL CONSIDERATION

The thermal curve (Figure17~21) is based on a 250x300x5 AL table, shown as below figure.

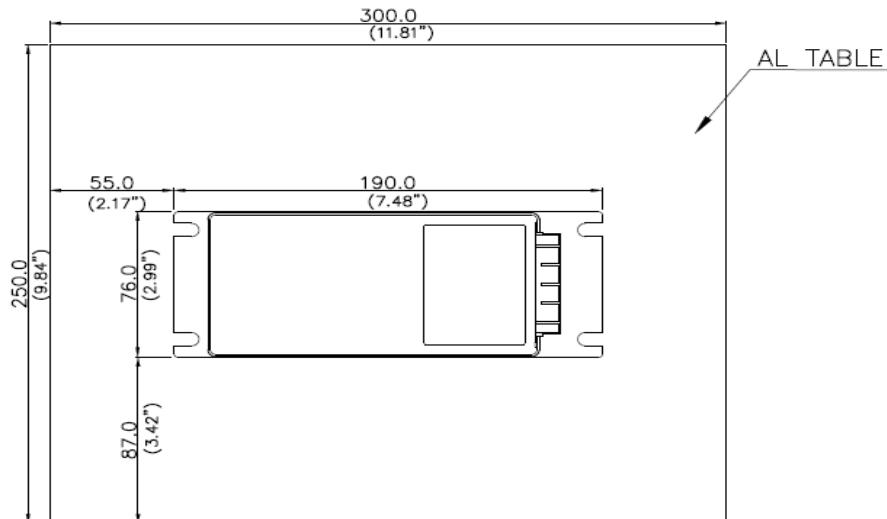


Figure 16: Thermal consideration

THERMAL CURVES

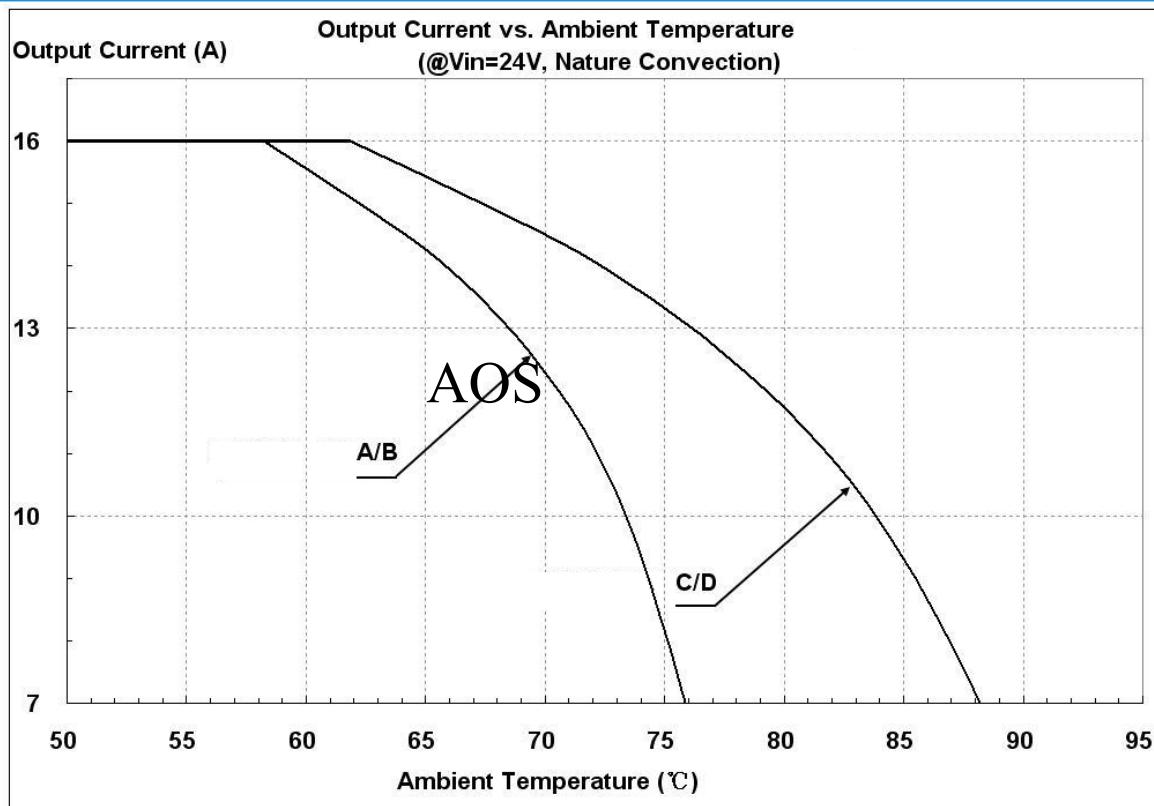


Figure 17: Output Current vs. Ambient temperature @ Vin=24V



THERMAL CURVES

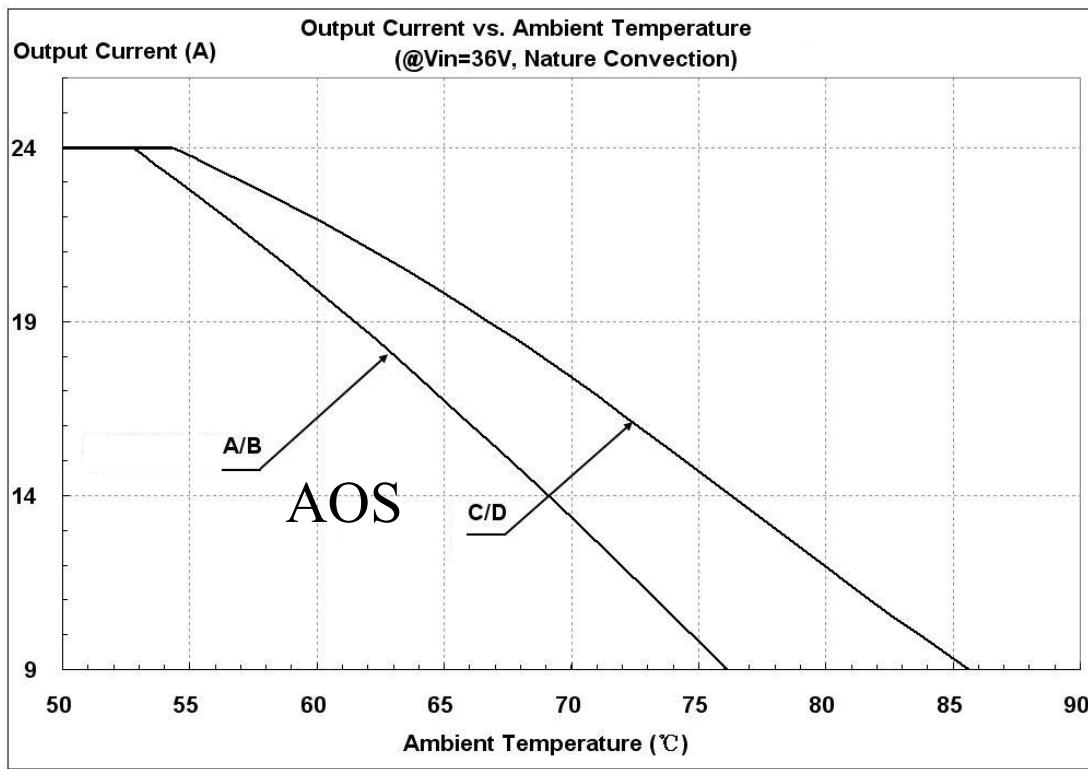


Figure 18: Output Current vs. Ambient temperature @ $V_{in}=36V$

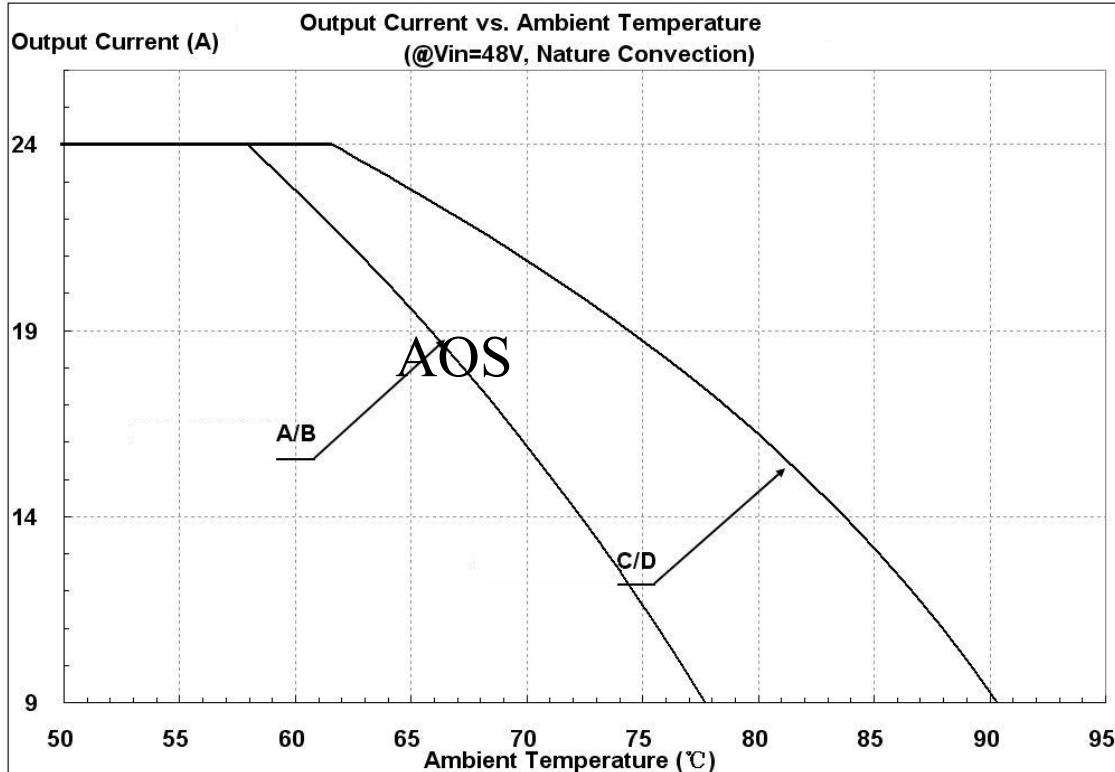


Figure 19: Output Current vs. Ambient temperature @ $V_{in}=48V$

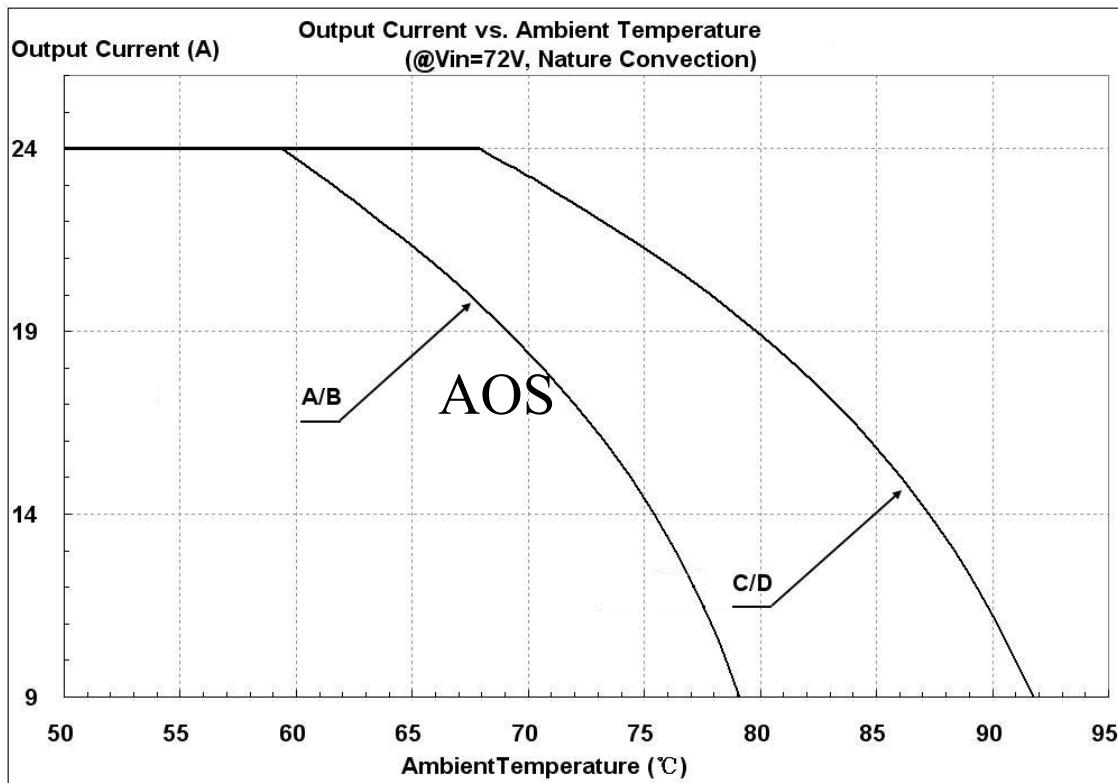


Figure 20: Output Current vs. Ambient temperature @ Vin=72V

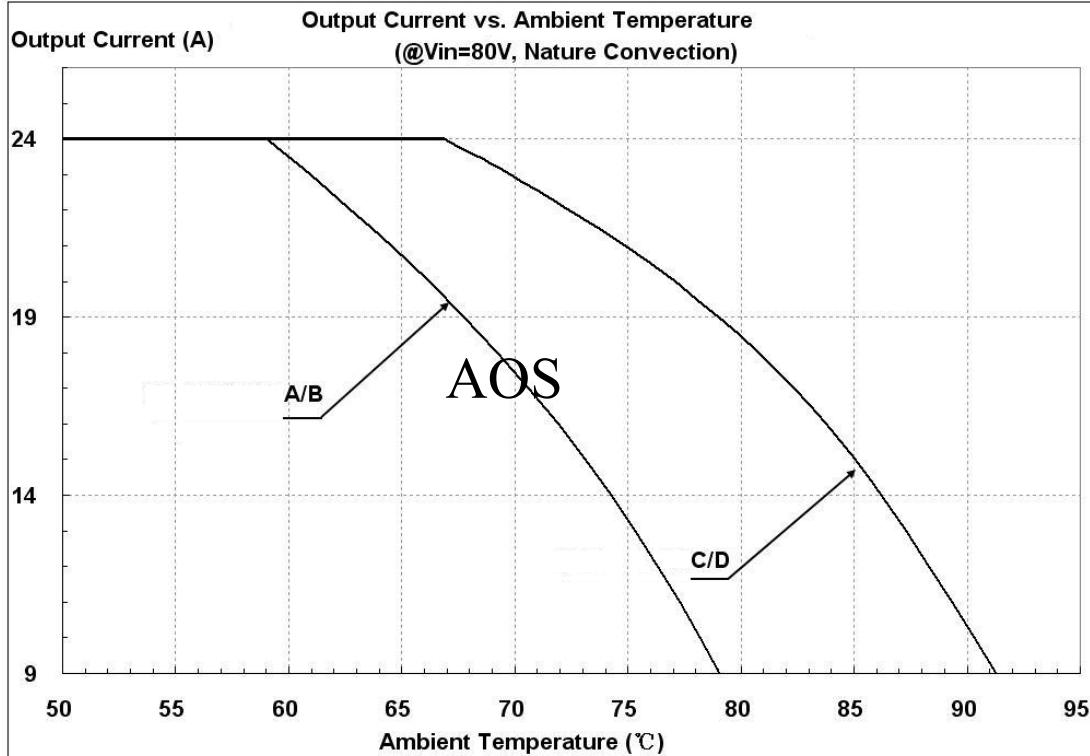


Figure 21: Output Current vs. Ambient temperature @ Vin=80V



THERMAL CONSIDERATION

The following figure shows the location to monitor the temperature of base plate. Before customer decides to use this DCDC converter, a thermal evaluation need to be did to make sure the temperature of base plate is lower than that read from below thermal curves (Figure23~27 base on different input voltage).

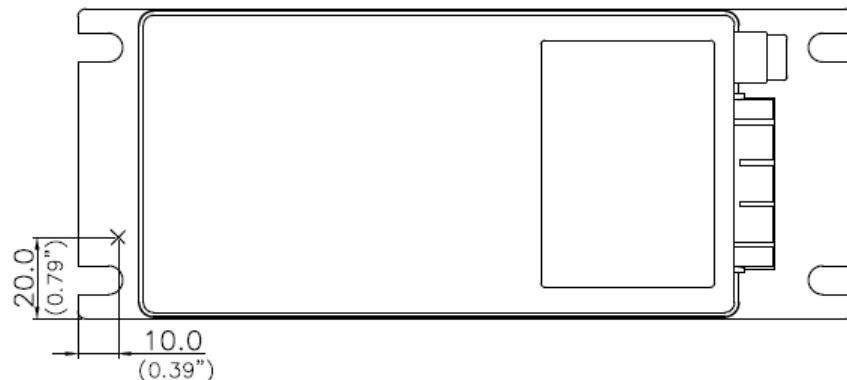


Figure 22: Thermal consideration

THERMAL CURVES

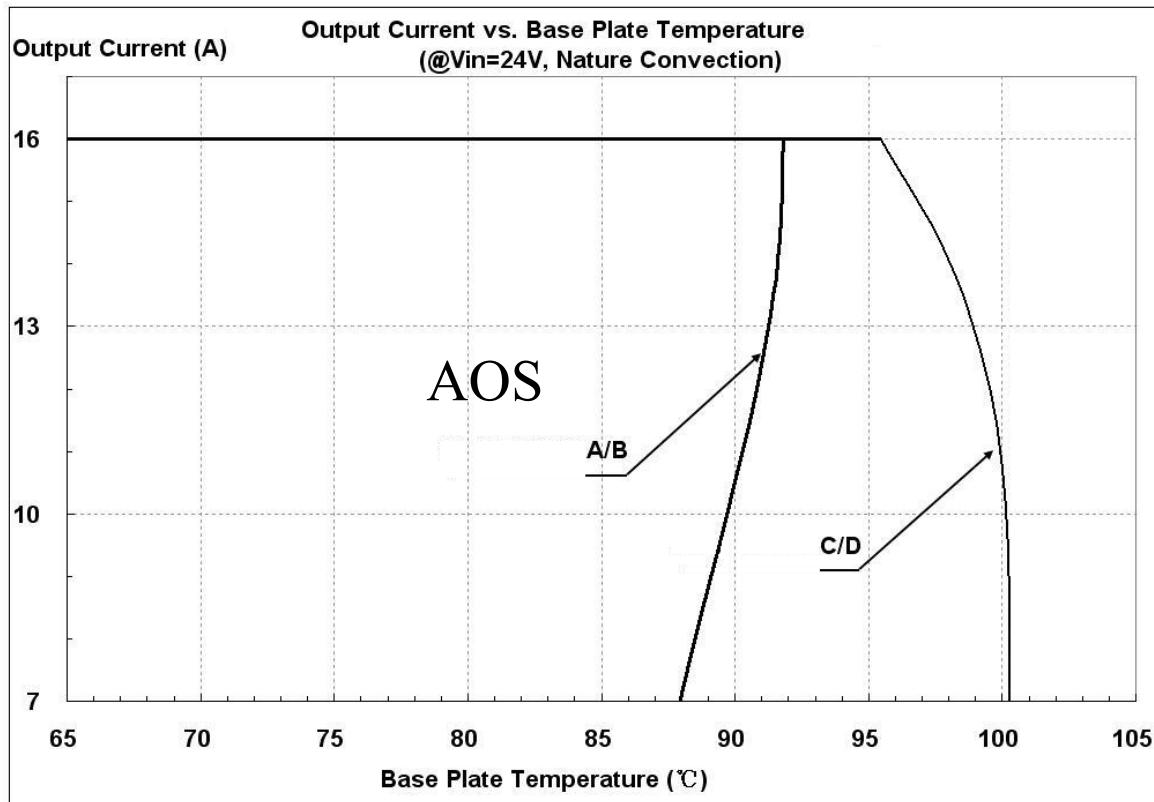


Figure 23: Output Current vs. Base Table temperature @ Vin=24V



THERMAL CURVES

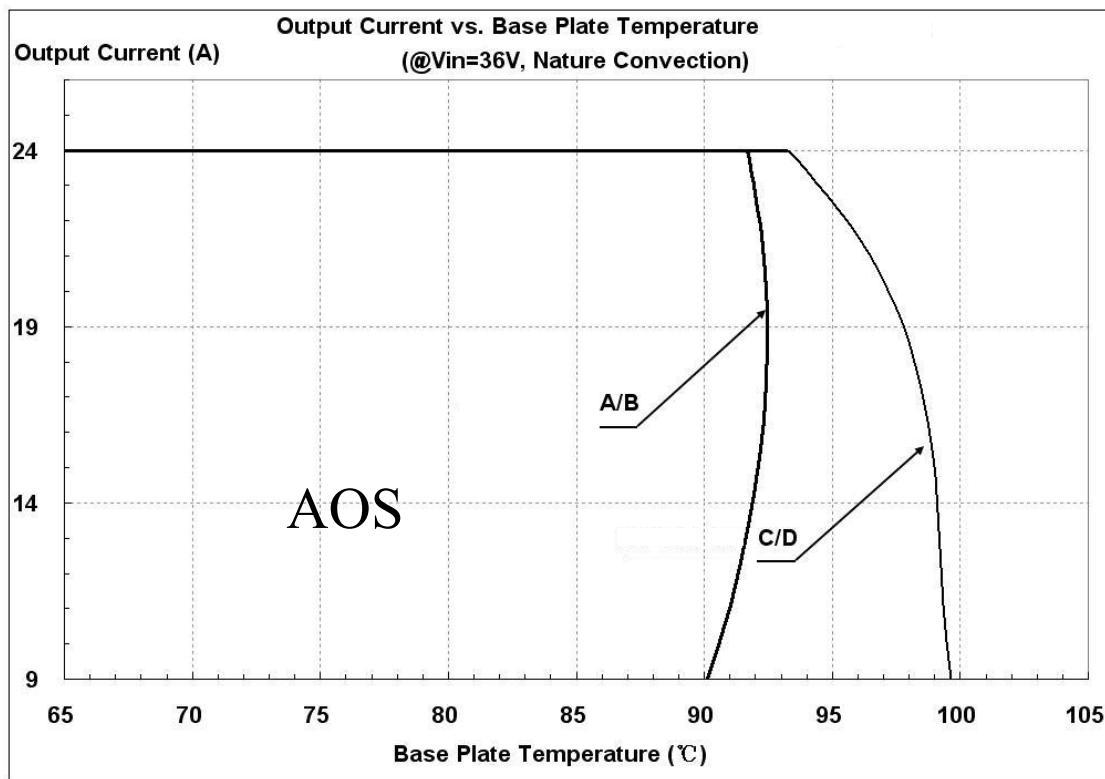


Figure 24: Output Current vs. Base Table temperature @ Vin=36V

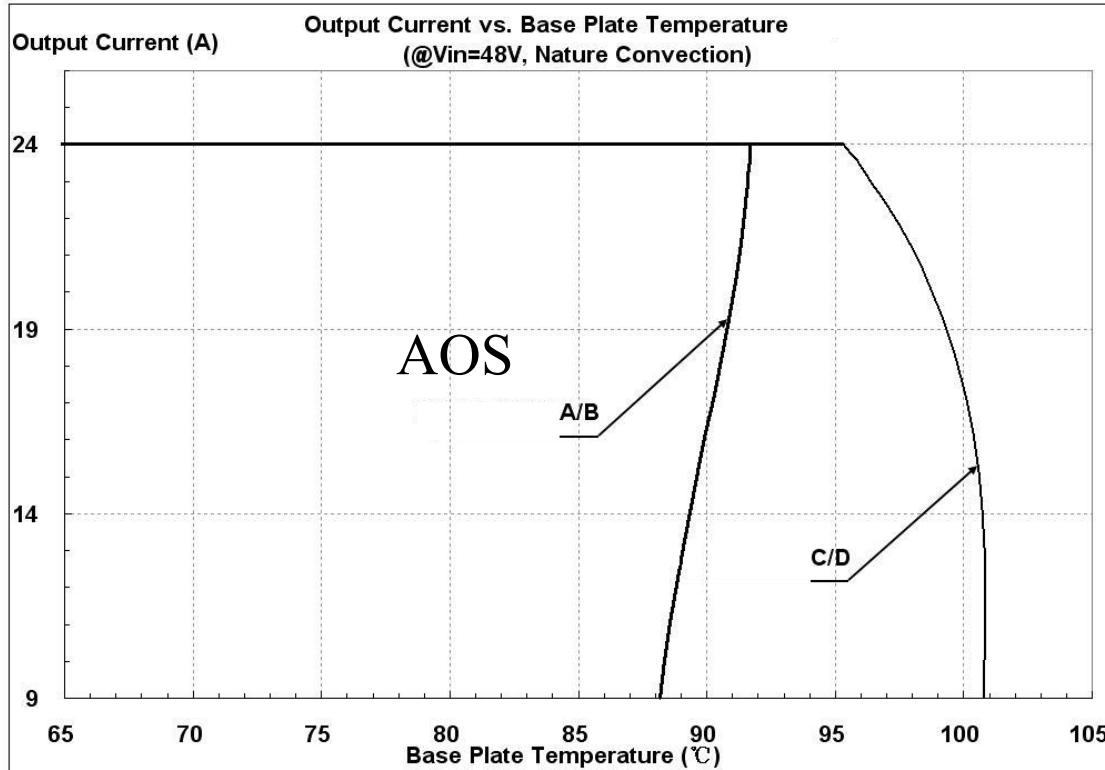


Figure 25: Output Current vs. Base Table temperature @ Vin=48V

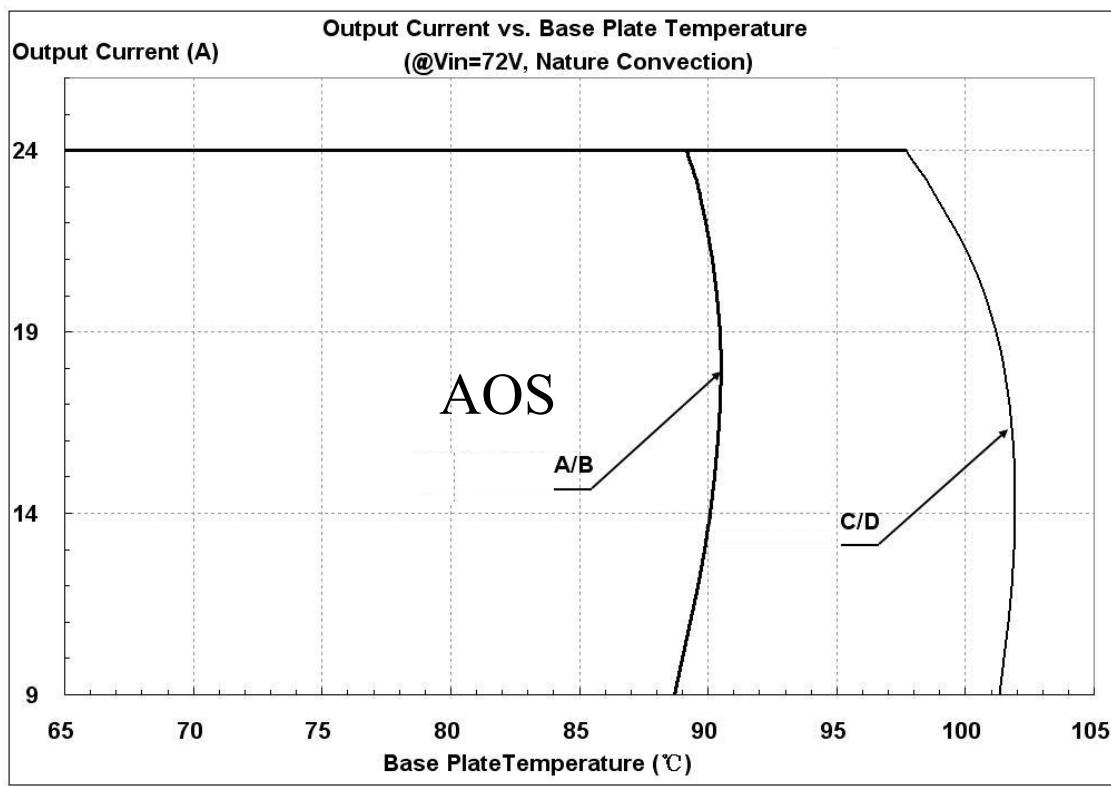


Figure 26: Output Current vs. Base Table temperature @ Vin=72V

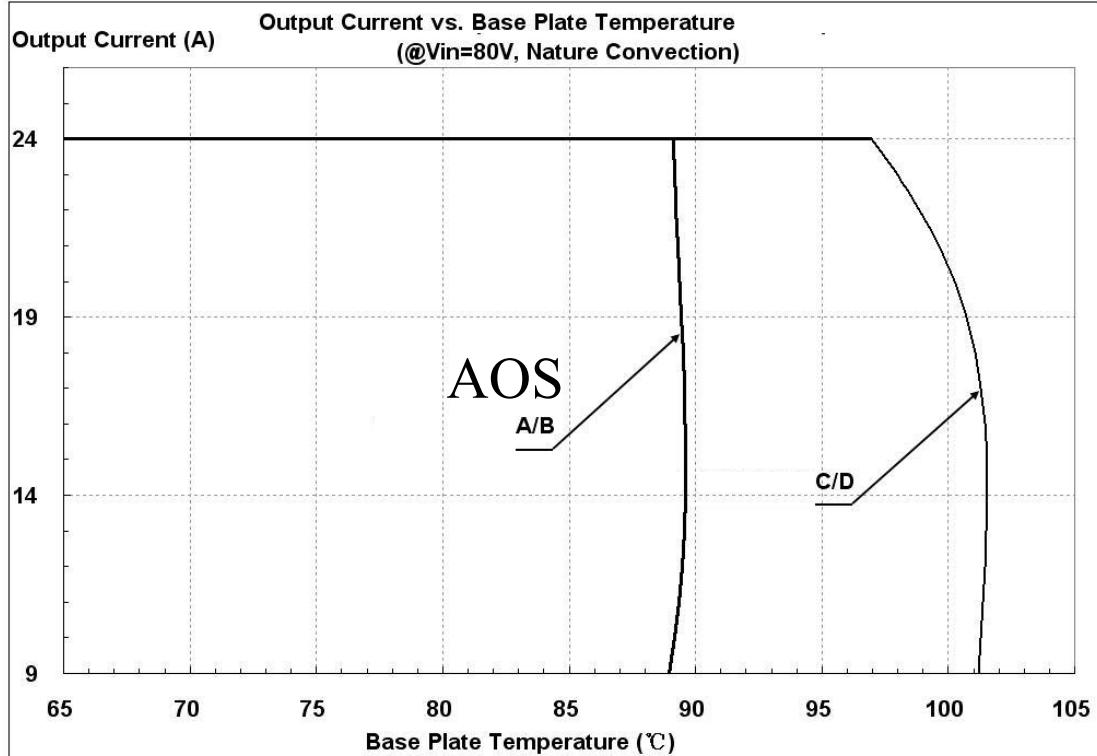
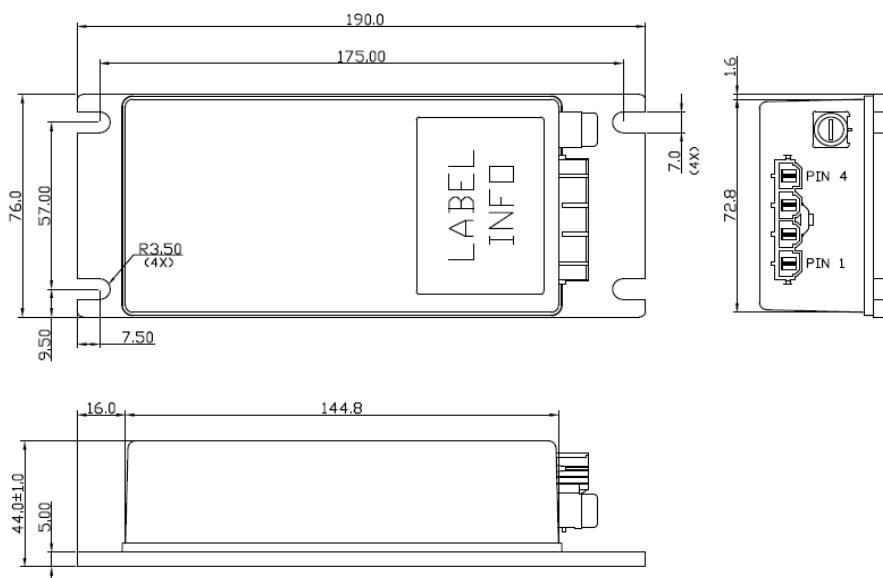


Figure 27: Output Current vs. Base Table temperature @ Vin=80V



Mechanical Drawing

Mechanical Dimensions

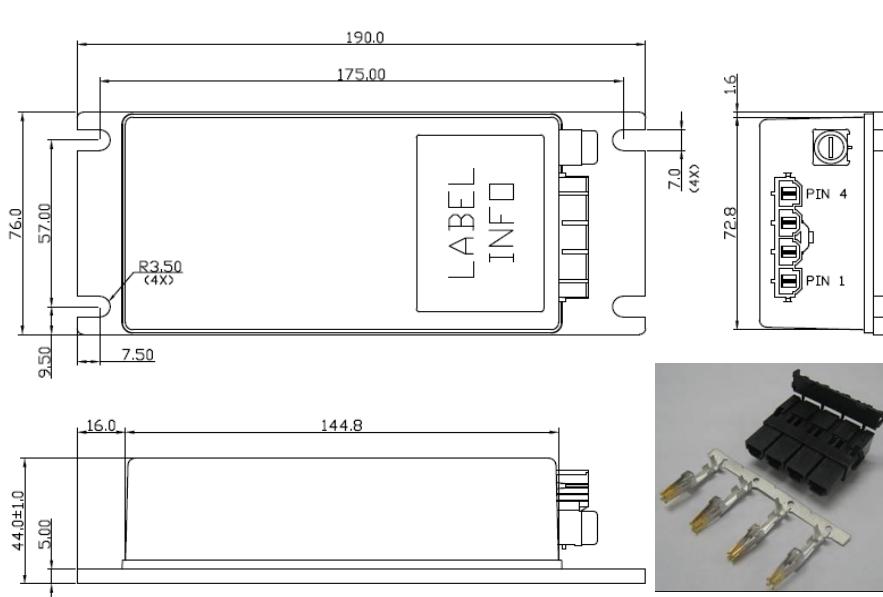


Version A

Pin Connections

Pin	Function Description
1	OUTPUT -
2	OUTPUT +
3	INPUT -
4	INPUT +

- All dimensions in mm (inches)
- Tolerance: X.X±0.5 (X.XX±0.02)
X.XX±0.25 (X.XXX±0.010)
- Connector:
MOLEX MINI-FIT Sr™ Header
(MOLEX P/N :42819-4213)



Version AC

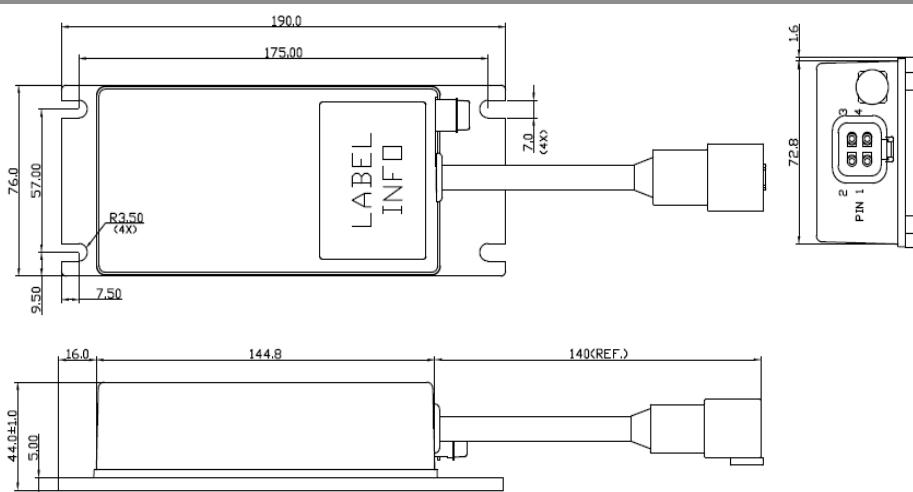
Pin	Function Description
1	OUTPUT -
2	OUTPUT +
3	INPUT -
4	INPUT +

- All dimensions in mm (inches)
- Tolerance: X.X±0.5 (X.XX±0.02)
X.XX±0.25 (X.XXX±0.010)
- Connector:
MOLEX MINI-FIT Sr™ Header
(MOLEX P/N :42819-4213)
- Connector kit :
Housing: 42816-0412
Terminal: 42815-0042



Mechanical Drawing

Mechanical Dimensions

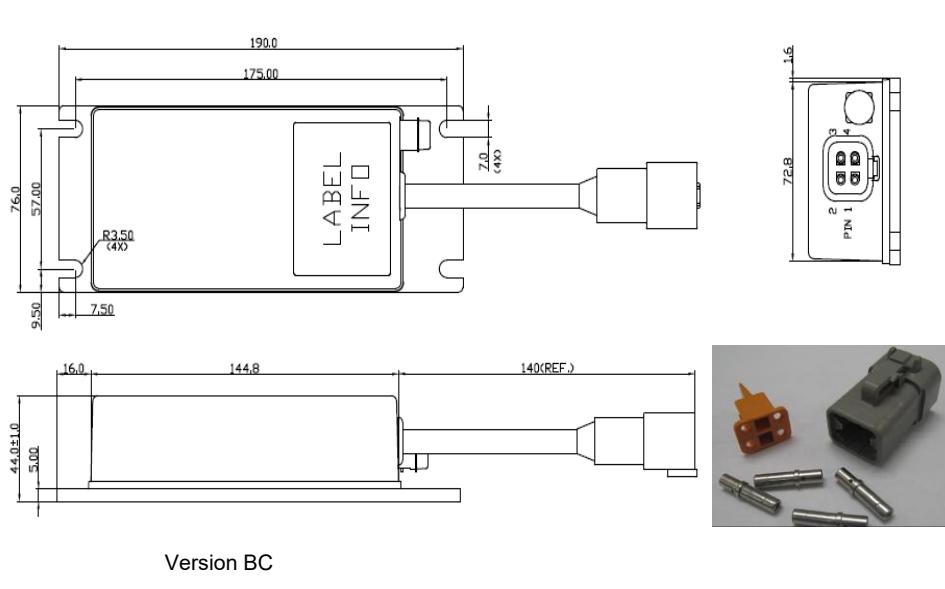


Version B

Pin Connections

Pin	Function Description
1	OUTPUT -
2	OUTPUT +
3	INPUT -
4	INPUT +

- All dimensions in mm (inches)
- Tolerance: X.X±0.5 (X.XX±0.02)
X.XX±0.25 (X.XXX±0.010)
- Connector:
Deutsch DTP Receptacles
(DEUTSCH P/N :DTP04-4P)



Version BC

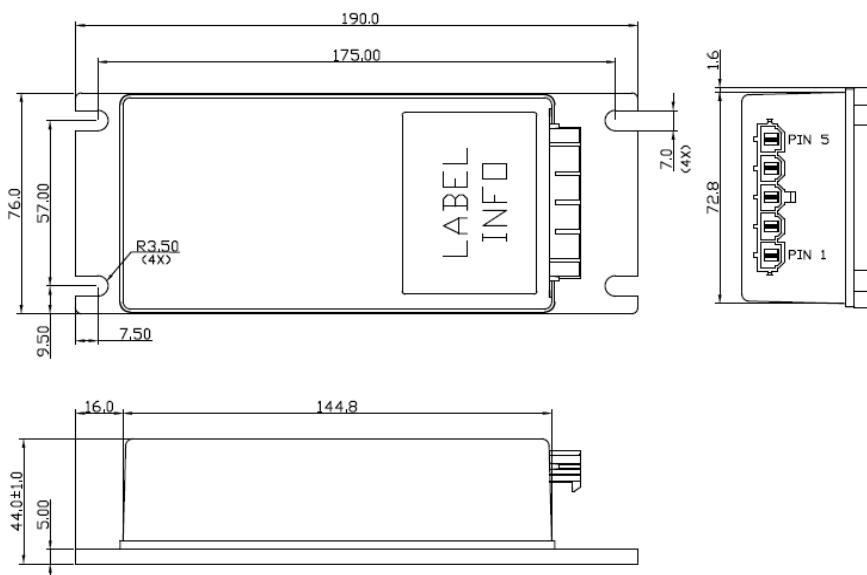
Pin	Function Description
1	OUTPUT -
2	OUTPUT +
3	INPUT -
4	INPUT +

- All dimensions in mm (inches)
- Tolerance: X.X±0.5 (X.XX±0.02)
X.XX±0.25 (X.XXX±0.010)
- Connector:
Deutsch DTP Receptacles
(DEUTSCH P/N :DTP04-4P)
- Connector kit :
Housing: DTP06-4S
Wedge lock: WP-4S
Terminal: 0462-203-12141



Mechanical Drawing

Mechanical Dimensions

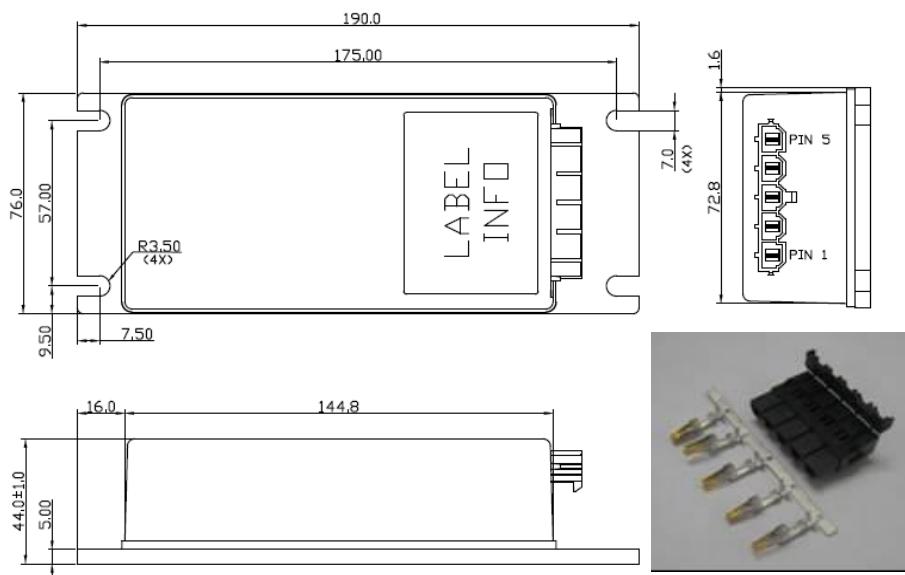


Version C

Pin Connections

Pin	Function Description
1	OUTPUT -
2	OUTPUT +
3	INPUT -
4	INPUT +
5	ENABLE

- All dimensions in mm (inches)
- Tolerance: X.X±0.5 (X.XX±0.02)
X.XX±0.25 (X.XXX±0.010)
- Connector:
MOLEX MINI-FIT Sr™ Header
(MOLEX P/N :42819-5213)



Version CC

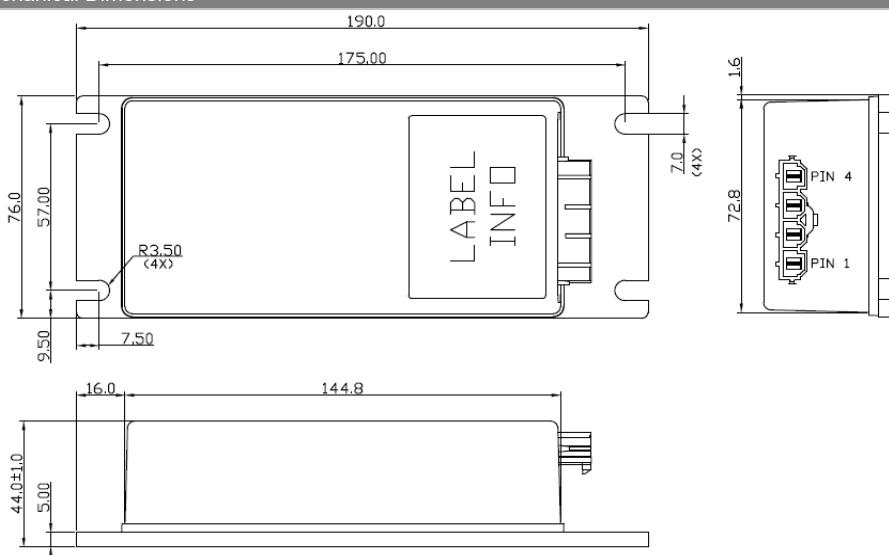
Pin	Function Description
1	OUTPUT -
2	OUTPUT +
3	INPUT -
4	INPUT +
5	ENABLE

- All dimensions in mm (inches)
- Tolerance: X.X±0.5 (X.XX±0.02)
X.XX±0.25 (X.XXX±0.010)
- Connector:
MOLEX MINI-FIT Sr™ Header
(MOLEX P/N :42819-5213)
- Connector kit :
Housing: 42816-0512
Terminal: 42815-0042



Mechanical Drawing

Mechanical Dimensions

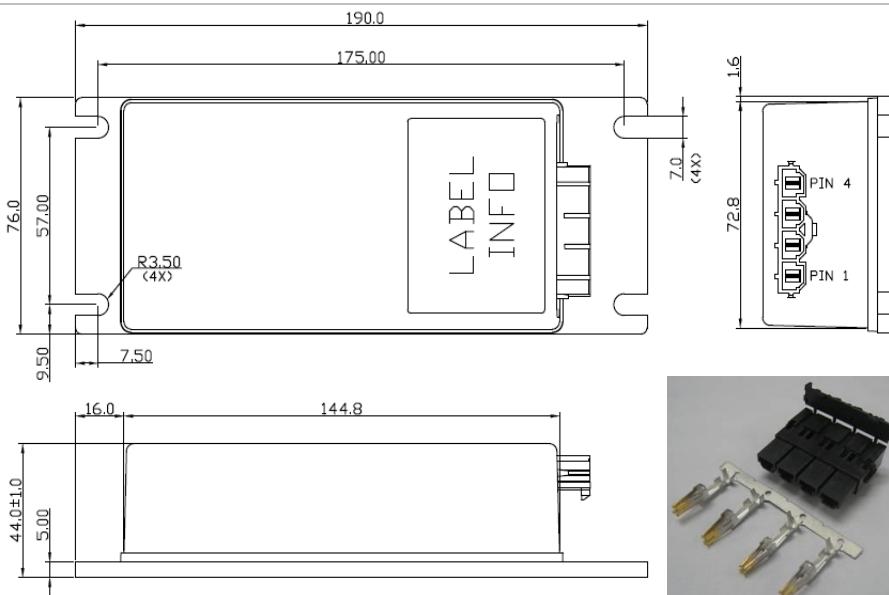


Version D

Pin Connections

Pin	Function Description
1	OUTPUT -
2	OUTPUT +
3	INPUT -
4	INPUT +

- All dimensions in mm (inches)
- Tolerance: X.X±0.5 (X.XX±0.02)
X.XX±0.25 (X.XXX±0.010)
- Connector:
MOLEX MINI-FIT Sr™ Header
(MOLEX P/N :42819-4213)



Version CD

Pin	Function Description
1	OUTPUT -
2	OUTPUT +
3	INPUT -
4	INPUT +

- All dimensions in mm (inches)
- Tolerance: X.X±0.5 (X.XX±0.02)
X.XX±0.25 (X.XXX±0.010)
- Connector:
MOLEX MINI-FIT Sr™ Header
(MOLEX P/N :42819-4213)
- Connector kit :
Housing: 42816-0412
Terminal: 42815-0042

Physical Outline

Case Size : 190.0x76.0x44.0 mm (7.48"x2.99"x1.73")
Case Material : Case: PC; Plate: AL6063



Part Numbering System

Form Factor	Input Voltage	Number of Outputs	Product Series	Output Voltage	Output Current	A			C
						Option Code			
Box	18V~106V	Single	Regular	12.4V	24A	With Built-in fuse holder	Enable pin	Sealed connector & fuse holder	Connector Kit
						A	YES	NO	1xhousing+ 4 terminals
						B	YES	NO	1xhousing+ 4 terminals
						C	NO	YES	1xhousing+ 5 terminals
						D	NO	NO	1xhousing+ 4 terminals

Model List

Input Voltage Range	Input		Output		EFF @48VIN 100% LOAD
(A\B\C\D)	18V~106V	14A	12.4V	24A	88%